

CELL :- Machine shop CELL NAME :- A351-2 MACHINE / STAGE :- Widma OPERATION :- VMC

KAIZEN THEME :- Break down elimination **IDEA :-** provision of top cover.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :-
machined chips falling on chuck cylinder & enters into the cylinder ,so that jamming the cylinder & so hose pipes getting damage due to the rotation of cylinder



BEFORE

COUNTERMEASURE: Covered the cylinder by providing a metal cover



AFTER

Why1:-Covered the chucking cylinders.
Why2:-Chucking cylinder getting jam
Why3:-Machined chips accumulating

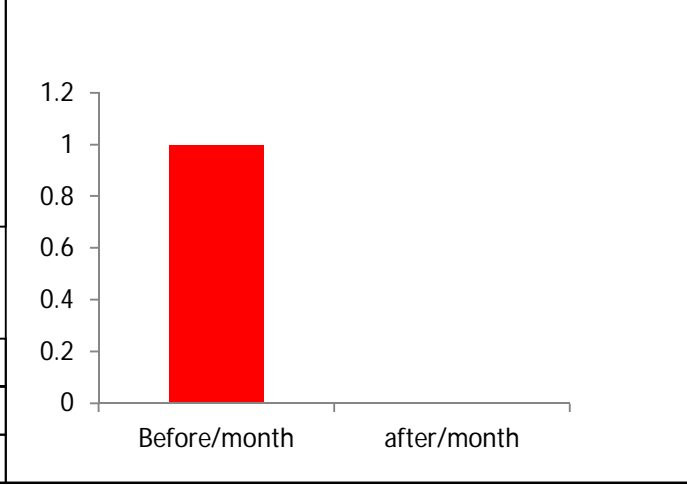
ROOT CAUSE :- Burr accumulation

REGISTRATION NO. & DATE: #641, 25.04.15

REGISTERED BY :- Dinesha.M

MANAGER'S SIGN :-

RESULT :-



BENCHMARK	1 No.
TARGET	0 No.
KAIZEN START	25.04.2015
KAIZEN FINISH	25.04.2015

TEAM MEMBERS :-
Pawan, Sanjunath
Manjunath P

- BENEFITS :-**
1. Hydraulic hose damage avoided.
 2. Machine break down eliminated.
 3. Attractive environment

KAIZEN SUSTENANCE

WHAT TO DO:- one time action
HOW TO DO:
FREQUENCY

COST INCURRED

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
300	-----	300

HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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